

# FlexWhip™ Welding Cable



## SPECIFICATIONS:

GAUGE	STRANDING	INSULATION THICKNESS		NOMINAL O.D.		STANDARD PACKAGE	SHIPPING WEIGHT ~LBS/ 1000 FT.
		IN	MM	IN	MM		
#2	19/78/34	0.065	1.65	0.424	10.77	250'	235
#1	19/97/34	0.080	2.03	0.488	12.40	250'	300
1/0	19/123/34	0.080	2.03	0.532	13.51	250'	370
2/0	37/78/34	0.080	2.03	0.593	15.06	250'	455

## WELDING CABLE AMPACITY GUIDE:

GAUGE	50'	75'	100'	125'	150'	175'	200'	225'	250'	300'	350'
#2	200	150	100	100							
#1	250/300	200	150		100						
1/0	350	250	200	150		100	100				
2/0	400/450	300	250	200	150		100	100			

\*For intermittent use. Not for continuous use.

### • Industry's Most Flexible Welding Cable

Highly flexible stranded, annealed 34 gauge bare copper conductor insulated with a high grade RoHS compliant EPDM. A paper separator is utilized to enhance stripability.

### • Durable Jacket

Resists cuts, tears, abrasion, grease, oil, water, and flame

### • PermaPrint™ Indent Printing

Customizable print that lasts a lifetime

### • Operating Temperatures

Range from -50°C to + 105°C  
(-58°F to + 221°F)

### • Rated to 600 Volts

### • National Electrical Code

article 630 electric welders

### • Stock Lengths

250' standard length

### • Custom Lengths

Available upon request

### • Sizes

#2 - 2/0

### • Packaging Options

Coiled, boxed, or shrink-wrapped in 25, 50, or 100 ft. lengths

• Cable meets the UL VW-1 flame test outlined in UL1581

• Sequentially marked

• Class M stranding

• SAE J1127 Stranding

• Available pre-assembled with connectors

The design of FlexWhip™ welding cable provides superior flexibility when needed where leads, stingers/whips, and grounds are used.

### KALAS MAILING ADDRESS

167 Greenfield Road  
Lancaster, PA 17601

### TULSA WAREHOUSE

1810 East Jasper St.  
Tulsa, Oklahoma 74110

### KALASWIRE.COM/INDUSTRIAL

P 717-335-0135

NOTE: Do not use for 600 volt in-line applications. Product for welding applications only. Specifications contained herein reflect current data and are subject to change. Values are nominal and/or approximate.

### MADE IN USA

ISO 9001: 2015 CERTIFIED  
ISO 14001: 2015 CERTIFIED