



- **Highly Flexible**
Thermoplastic Polyvinyl Chloride Jacket
- **Fully Annealed Soft-Drawn Copper**
- **Operating Temperatures**
Range from -40°C to +80°C (-40°F to +176°F)
- **Rated to 80°C**
- **Stock Colors**
Black and red jacket colors
- **Stock Lengths**
250 ft. and 500 ft. reels
- **Custom Lengths**
Available upon request
- **Sizes**
#6 - 4/0
- **Packaging Options**
Coiled, boxed, or shrink-wrapped in 25, 50, or 100 ft. lengths
- Constructed to meet the requirements of SAE J1127
- Available pre-assembled with connectors

SPECIFICATIONS:

GAUGE	STRANDING	COPPER CIRC. MIL AREA	NOMINAL COPPER DIAMETER	O.D.	AVG. WALL	WEIGHT/ 1,000 FT.
#6	133/.0137*	24963	.190	.310	.060	107 LBS.
#4	133/.0170*	38437	.245	.375	.065	153 LBS.
#2	133/.0218	63207	.308	.438	.065	248 LBS.
#1	133/.0243	78535	.350	.480	.065	308 LBS.
1/0	133/.0275	100581	.395	.525	.065	383 LBS.
2/0	133/.0309 *	126989	.445	.575	.065	470 LBS.
3/0**	1596/.010 *	159600	.485	.641	.078	578 LBS.
4/0**	2071/.010	207100	.555	.711	.078	745 LBS.

*Additional Stranding Available Upon Request.

** 105°C insulation operating temperature.

KALAS MAILING ADDRESS
167 Greenfield Road
Lancaster, PA 17601

TULSA WAREHOUSE
1810 East Jasper St.
Tulsa, Oklahoma 74110

KALASWIRE.COM/INDUSTRIAL
P 717-335-0135

NOTE: Do not use for 600 volt in-line applications. Product for welding applications only. Specifications contained herein reflect current data and are subject to change. Values are nominal and/or approximate.

MADE IN USA
ISO 9001: 2015 CERTIFIED
ISO 14001: 2015 CERTIFIED