ToughFlex™ Welding Cable

SPECIFICATIONS:

<table>
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<tr>
<th>GAUGE</th>
<th>STRANDING</th>
<th>INSULATION THICKNESS</th>
<th>NOMINAL O.D.</th>
<th>STANDARD PACKAGE</th>
<th>SHIPPING WEIGHT -LBS/1000 FT.</th>
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WELDING CABLE AMPACITY GUIDE:

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• Highly Flexible
  Annealed 30 (0.010) gauge bare copper conductor, insulated with an EPDM jacket and paper separator
• Durable Jacket
  Resists cuts, tears, abrasion, grease, oil, water, and flame
• PermaPrint™ Indent Printing
  Customizable print that lasts a lifetime; available on all colors & sizes
• Operating Temperatures
  Range from -50°C to + 105°C (-58°F to + 221°F)
• Rated to 600 Volts
• National Electrical Code article 630 electric welders
• Colors
  Black, Blue, Green, Red, and Yellow jacket colors
• Stock Lengths
  250 ft. and 500 ft. reels
• Custom Lengths
  Available upon request
• Packaging Options
  Coiled, boxed, and shrink-wrapped for 25, 50, or 100 ft. lengths
• Cable meets the UL VW-1 flame test outlined in UL1581
• Sequentially marked
• Class K stranding
• SAE J1127 Stranding
• Available pre-assembled with connectors

ToughFlex™ cable is appropriate for any welding application that requires leads, grounds, and stinger/whips.